

Large Pole Instructions

Item #s: AFP20FGE4, AFP20F, AFP20, SFP18F-S

Ground Sleeve Installation:



Beware of underground pipes and wires.

- Dig a hole equal to the length of the ground sleeve plus 3 inches.
- The minimum diameter should be 10 inches at the top of the hole and 8 inches at the bottom. A posthole digger is ideal for this task. Place 3 inches of stones in the base of the hole for drainage.
- Add 3 inches of sand on top of the stones. Work the ground sleeve into the sand until the top of the sleeve is 1 inch above ground level as illustrated in Figure A.
- Place the bottom-swaged section of the pole into the ground sleeve.
- Pour concrete mix into the hole and around the sleeve to within 1½ inches of the top of the ground sleeve. Brace the pole and use a level before the concrete sets in order to achieve a straight pole.

Flagpole Installation and Assembly:

- Place the aluminum truck with pulley on the top of the pole (non-swaged pole section).
- Tighten setscrews firmly.
- Thread halyard rope through the pulley and knot the ends together to form a loop.
- Tie the snap hooks as illustrated in Figure B.
- Position the snap hooks the appropriate distance apart according to the size of the flag you are flying.
- Thread the ball ornament by the stem, not the ball portion. Tighten the set screw against the stem to hold the ball in place.
- Slide the remaining sections together, making sure that the truck is positioned over the cleat as illustrated in Figure C.

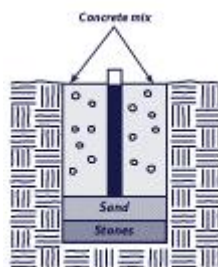


Figure A



Figure B

